

Test Certificates

- 1- Labosports EN1177 & EN 71
- 2- ISO 9001:2015
- 3- Lesson Polyurethane
- 4- Era Polymers
- 5- Element- Critical Radiant Flux
- 6- Intertek- Anti Fungal





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PREMISE

This Test Report is issued in compliance with the accreditation LAT N° 1427 granted according to decrees connected with Italian law No. 27311991 which has established the National Calibration System. ACCREDIA attests the measurement capability, the metrological competence of the Centre and the traceability of test results to the national and international standards of the International System of Units (SI). This certificate may not be partially reproduced, except with the prior written permission of the issuing Centre. List of equipment used for the test are listed in this Test Report.

The measurement results reported in this Test Report were obtained in accordance with the standard given in the following page, where the reference standard is indicated.

The measurement uncertainties stated in this document have been determined according to the ISO/IEC Guide 98 and to EA-4102. Usually, they have been estimated as expanded uncertainty obtained multiplying the standard uncertainty by the coverage factor k corresponding to a confidence level of about 95%. Normally, this factor k is 2.

UNCERTAINTY

The expanded uncertainty is estimated to be \pm 30.3 (HIC value). Expanded uncertainty calculated with a coverage factor (k) of 2, corresponding to a confidence level of 95%



SUBJECT

Determination of the HIC value in accordance with the EN 1177:2008 and chemical tests according to EN71-3:2013+A1 2014.

REFERENCE DOCUMENTS

REFERENCE STANDARDS AND REGULATIONS USED

EN 1177:2008 Impact attenuating playground surfacing. Determination of critical fall height

EN71-3:2013+A1 2014 Safety of toys. Migration of certain elements.

STORAGE TIMES

Storage of documents 4 years and samples 1 month from the issue of the report.

SAMPLING

Sampling carried out by the customer.

DECLARATION

This material must also comply with the requirements of EN 1176-1, in particular in paragraphs 4 and 6.

APPLICANT

COMPANY NAME

Address

COUNTRY

AL KHALEEJ POLYMERS RUBBER & PLASTIC INDUSTRIES LLC Plot No: L7 & 2B Al Ghail Industrial Park RAK

UAE

DATA ACQUISITION

DATE ORDER RECEIVED	June 19 th 2017
DATE FIRST SAMPLE RECEIVED	August 03 rd 2017
DATE LAST SAMPLE RECEIVED	August 03 rd 2017
START DATE OF TESTS	September 05th 2017
END DATE OF TESTS	October 18th 2017

TEST PERFORMANCE CONDITION IN LABORATORY

Air temperature	Relative humidity
23°C ± 2°C	50% ± 5%



SAMPLE IDENTIFICATION



Section

Product it has been laid on the concrete testing platform without to be glued or fixed. Product was tested at 23°C and 48% RH (ambient temperature). Weight of the sample tested was 30.1kg/m². Measured thickness of the tile 50mm.

Test report 17-0459IT



PRODUCT DESCRIPTION

Trade name	TERRAIN RUBBER TILES
Declared thickness (total)	50.0 mm.
Description (as indicated by the manufacturer)	Rubber crumbs top 0.5-2.5mm, bottom rubber crumbs 1.4mm, rubber binder, iron oxide pigments.

DATA ACQUISITION

SCHEME OF MEASUREMENTS DONE



DESCRIPTION OF THE TEST

The test consists of dropping out of each of the nine points occurred a hemispherical mass with an accelerometer for four times in each of the nine points to a different height of fall detecting the values of HIC for each of the points.

TEST RESULTS

Verified point	HIC 1000 (cm. value) Critical fall height (meters value)		Total critical fall height (meters value)
Α	152	1.5	
В	152	1.5	
C	152	1.5	
D	150	1.5	
E	151	1.5	15m
F	150	1.5	
G	154	1.5	
Н	160	1.6	
I	153	1.5	

Test report 17-0459IT



DETAIL OF THE TEST POINT "A"

Impact	Time	G max	Height	HIC
1	5.58 ms	134 g	1.19 cm	641
2	5.31 ms	149 g	1.33 cm	790
3	4.89 ms	174 g	1.57 cm	1055
4	4.77 ms	185 g	1.69 cm	1189
Thickness of the sa	5.0 mm			
Result of the test at the point "A"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "B"

Impact	Time	G max	Height	HIC
1	5.76 ms	130 g	1.17 cm	629
2	5.31 ms	150 g	1.33 cm	807
3	4.92 ms	174 g	1.58 cm	1082
4	4.83 ms	184 g	1.69 cm	1202
Thickness of the sa	5.0 mm			
Result of the test at the point "B"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "C"

Impact	Time	G max	Height	HIC
1	5.79 ms	130 g	1.18 cm	627
2	5.31 ms	150 g	1.32 cm	798
3	4.89 ms	176 g	1.59 cm	1090
4	4.80 ms	185 g	1.69 cm	1202
Thickness of the sa	5.0 mm			
Result of the test at the point "C"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "D"

Impact	Time	G max	Height	HIC
1	5.70 ms	133 g	1.18cm	646
2	5.22 ms	153 g	1.33 cm	829
3	4.86 ms	178 g	1.58 cm	1113
4	4.77 ms	188 g	1.68 cm	1241
Thickness of the sa	5.0 mm			
Result of the test at the point "D"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "E"

Impact	Time	G max	Height	HIC
1	5.79 ms	132 g	1.18 cm	640
2	5.31 ms	151 g	1.33 cm	822
3	4.98 ms	175 g	1.58 cm	1090
4	4.86 ms	184 g	1.70 cm	1217
Thickness of the sa	5.0 mm			
Result of the test at the point "E"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "F"

Impact	Time	G max	Height	HIC
1	5.49 ms	134 g	1.18cm	642
2	5.04 ms	155 g	1.33 cm	823
3	4.71 ms	179 g	1.58 cm	1103
4	4.53 ms	191 g	1.69 cm	1237
Thickness of the sa	5.0 mm			
Result of the test at the point "F"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "G"

Impact	Time	G max	Height	HIC
1	5.88 ms	128 g	1.17 cm	607
2	5.40 ms	147 g	1.32 cm	778
3	4.98 ms	173 g	1.59 cm	1066
4	4.89 ms	181 g	1.68 cm	1166
Thickness of the sa	5.0 mm			
Result of the test at the point "G"				1.5 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "H"

Impact	Time	G max	Height	HIC
1	6.12 ms	119 g	1.13 cm	535
2	5.64 ms	136 g	1.28 cm	684
3	5.16 ms	168 g	1.63 cm	1021
4	5.13 ms	171 g	1.67 cm	1062
Thickness of the sa	5.0 mm			
Result of the test at the point "H"				1.6 m

HIC CURVE



Test report 17-0459IT



DETAIL OF THE TEST POINT "I"

Impact	Time	G max	Height	HIC
1	5.64 ms	131 g	1.17 cm	617
2	5.16 ms	152 g	1.33 cm	804
3	4.8 ms	177 g	1.58 cm	1077
4	4.65 ms	187 g	1.69 cm	1209
Thickness of the sa	5.0 mm			
Result of the test at the point "I"				1.5 m

HIC CURVE



Test report 17-0459IT



CHEMICAL RESULTS

ELEMENTS	RESULTS	REQUIREMENTS EN71-3 Category III – Migration Limit
Aluminum	12.3mg/Kg	70 000 mg/Kg
Antimony	<0.05mg/Kg	560 mg/Kg
Arsenic	<0.05mg/Kg	47 mg/Kg
Barium	4.1mg/Kg	18 750 mg/Kg
Boron	1.6mg/Kg	15 000 mg/Kg
Cadmium	<0.05mg/Kg	17 mg/Kg
Chrome (III)	0.25mg/Kg	460 mg/Kg
Chrome (VI)	<0.2mg/Kg	0,2 mg/Kg
Cobalt	<0.05mg/Kg	130 mg/Kg
Copper	0.95mg/Kg	7 700 mg/Kg
Lead	0.1mg/Kg	160 mg/Kg
Manganese	0.3mg/Kg	15 000 mg/Kg
Mercury	<0.05mg/Kg	94 mg/Kg
Nickel	0.25mg/Kg	930 mg/Kg
Selenium	0.05mg/Kg	460 mg/Kg
Strontium	0.5mg/Kg	56 000 mg/Kg
Tin	<0.05mg/Kg	180 000 mg/Kg
Zinc	14.5mg/Kg	46 000 mg/Kg

EQUIPMENT USED

EN 1177:2008 Impact attenuating playground surfacing. Determination of critical fall height

Instrument	Model	Serial number	Internal code
Datalogger	117-H1	01333640/702	STR018
Meter	Powerlock classic	STR229	STR229
HIC Frame	-	STR172	STR172

ADDITIONAL INFORMATION

aboratory Manage

Davide Giorgini

None

CONCLUSIONS

None



Laboratory Director Roberto Armeni

Test report 17-0459IT

Certificate

Standard

ISO 9001:2015

Certificate Registr. No.

01 100 1722594

Certificate Holder:

Al Khaleej Polymers Rubber & Plastic Industries L.L.C. Al Ghail Industrial Area, Plot # 7 & 28, Ras Al Khaimah, United Arab Emirates

Scope:

Manufacturer, Supplier and Contractor for Rubber and all other Sports Flooring, Manufacturer of Plastic Moulded Products and Trading of Rubber Sheets.

Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.

Validity:

The certificate is valid from 2021-03-11 until 2024-01-07. First certification 2018

TÜV Rheinland Cert GmbH Am Grauen Stein · 51105 Köln



DAkkS

Deutsche Akkreditierungsstelle D-ZM-16031-01-00



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(A bond for life)

Customer	:	Al Khaleej Polymers
Lab reference	:	LTR 2717
Title	:	Laboratory Testing of Bound Rubber Tiles
Author	:	David Christian
Date	:	13 th September 2016

Produced in Confidence, for the Attention of Al Khaleej Polymers Only

Background:

Al Khaleej Polymers provided Leeson Polyurethanes Ltd. with four sample sets of bound rubber tiles made with Leeson Polyurethane binder. Each sample set had a different binder concentration of 5%, 8%, 10% and 12%. Using the provided samples comparative testing was undertaken.

Lab Testing:

Tensile and Elongation:

From each of the provided samples three test pieces were cut using a die to give a test pieces with a width of 25mm. The samples were then tested following BS 7188:2008 to destruction with an Instron 4411 Tensometer using a speed of 100mm/min and crosshead separation of 80mm. An average of their results was then taken.



Test piece placed firmly inside the Instron 4411 Tensometer prior to testing. Elongation and load application are set to zero before the test is initiated.



Test piece pulled to destruction, at this point the maximum load applied to the test piece and the maximum elongation are recorded.

Hardness:

The cured hardness of each provided sample was tested to LPU STM 87 using a Shore A and Shore D durometer, for each sample the hardness was measured across the surface five times and an average taken.

Discolouration:

UV resistance and stability was tested using a Q-Panel QUV Accelerated Weathering Tester following the method in ASTM D4587-05. A 25mm by 100mm test piece from each provided sample was partially protected with opaque material and was then exposed for 72 hours to UV light using UVA 340 fluorescent tubes at a temperature of 45°C. After the 72 hours the colour drift between the covered and uncovered sections were measured with a Sheen Micromatch.

Results:

Tensile and Elongation:

Binder application of 5%

Sample	Max Load (N)	Tensile (N/mm ²)	Elongation (%)
Averaged Value	253.32	1.00	97.92

Binder application of 8%

Sample	Max Load (N)	Tensile (N/mm ²)	Elongation (%)
Averaged Value	398.27	1.56	135.23

Binder application of 10%

Sample	Max Load (N)	Tensile (N/mm ²)	Elongation (%)
Averaged Value	428.67	1.68	134.62

Binder application of 12%

Sample	Max Load (N)	Tensile (N/mm ²)	Elongation (%)
Averaged Value	332.10	1.29	115.62





Hardness:

Binder application of 5%

Sample	Shore A	Shore D
Averaged Value	58	15

Binder application of 8%

Sample	Shore A	Shore D
Averaged Value	60	15

Binder application of 10%

Sample	Shore A	Shore D
Averaged Value	60	16

Binder application of 12%

Sample	Shore A	Shore D
Averaged Value	62	15

Discolouration:

Average discolouration

Sample	ΔE, Colour Variance
Averaged Value	0.42

None of the samples showed a significant discolouration due to UV exposure. All values for colour variance between the covered sections and the exposed section had a $\Delta E < 0.50$.

Conclusions:

Testing shows that the highest performing system is at a binder application of 10%, this showed the highest tensile strength and elongation at break and also the highest Shore D hardness

David Christian Technical Manager Leeson Polyurethanes

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	TEST REPORT		
Laboratory: Era Polymers - NATA Accreditation No. 4817		Test report No: WF	R 55296
Manufacturer: Al Khaleej Polymers		Pages: 3	
Product: Erapol EMD73RB with rubber crumb		Issue Dates 1/1/	2017

UV Testing for Al Khaleej Polymers with Erapol EMD73RB

Resistance to ultraviolet degradation is often measured using a Weatherometer – an apparatus that causes accelerated degradation by exposing the sample to round-the-clock exposure at elevated temperatures. The sample degradation is observed after exposure to artificial weathering – including ultraviolet light – for a prescribed time period of time.

The samples tested were prepared by Al Khaleej Polymers with four different ratios of Era EMD73RB to rubber crumb.

Sample A: **12%** Erapol EMD73RB/**88%** rubber crumb Sample B: **10%** Erapol EMD73RB/**90%** rubber crumb Sample C: **8%** Erapol EMD73RB/**92%** rubber crumb Sample D: **5%** Erapol EMD73RB/**95%** rubber crumb

The aim of the test is to compare the differences in colour that occur when exposed to UV over time. Photos were taken to compare the changes at different times of exposure.

The apparatus used in the weathering test is an accelerated weathering tester 'QUV Weather-ometer' Model: QUV / Spray – QUV with UV-B.

The samples were placed in the UV weatherometer for continuous UV-B radiation (UVB-313 EL Lamp, 0.46 watts/m²/nm) at 45oC with deionised water spray for 1min every 50 hours and inspected.

Summary of results:

After 4 months of UV exposure, Erapol EMD73RB/rubber crumb has no change in colour and not exhibited any adverse effects after exposure. The exposed area has become matt as compared to the glossy unexposed area, and with no measurable change in strength.

Jím Kostouros **Testing Officer**

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Results:



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ASTM E 648 Critical Radiant Flux Testing of "SBR RUBBER TILE"

A Report To:	AL KHALEEJ POLYMERS Plot: L7 & 28 Ras Al Khaimah Al Gail Industrial Park United Arab Emirates
Phone:	+971555581860
Attention: E-mail: cc:	Yusuf Firoz yusuf@akhpolymers.com murtaza.m@akhpolymers.com
Submitted by:	Element Fire Testing
Report No.	22-002-121(Revision 1) 3 Pages

Date:

March 31, 2022



Page 2 of 3

1.0 ACCREDITATION

ISO/IEC 17025 for a defined Scope of Testing by the American Association for Laboratory Accreditation (A2LA)

2.0 SPECIFICATIONS OF ORDER

Determine critical radiant flux in accordance with ASTM E 648, as per Element Quotation No. 22-002-325482 RV1 dated February 7, 2022.

2.1 History of Report Revision

This report supersedes Element Test Report No. 22-002-121, originally issued on March 29, 2022. It is revised by request to simplify performance criteria references.

3.0 SAMPLE IDENTIFICATION (Element sample identification number 22-002-S0121) Rubber flooring material, nominally 0.78 inches (20 mm) in thickness, identified as: "SBR RUBBER TILE"

4.0 SUMMARY OF TEST PROCEDURE

This procedure is used to measure the critical radiant flux of horizontally-mounted floor covering systems exposed to a flaming ignition source in a graded radiant heat energy environment, in a test chamber.

The radiant panel is calibrated to yield a heat flux gradient ranging from 1.1 W/cm² at the near end of the specimen to 0.1 W/cm² at the far end of the specimen.

The floor covering system (250 x 1070 mm) is mounted in the test frame as specified by its end use (e.g. glued directly to cement board, clamped to cement board or clamped over an undercushion).

The system is admitted into the calibrated test chamber, and after a 5 minute pre-heat, is ignited by a pilot flame. The distance at which extinguishment takes place is measured, correlated with the heat flux at that point, and is reported as the critical radiant flux (CRF). This value represents the minimum radiant energy required to sustain propagation of flaming combustion along the surface of the material.

The higher the critical radiant flux, the more resistant the floor covering system is to flame propagation.

5.0 TYPICAL PERFORMANCE REQUIREMENTS

Specifier	Minimum CRF (W/cm ²)	Designated End-Use
Conoral Sonvigos Administration (GSA)	0.45	Institutional
General Services Administration (GSA)	0.22	Commercial
Health Education & Wolfaro (USA)	0.45	Institutional
Health, Education & Weilare (USA)	0.22	Commercial
New York & New Jorgey Part Authority	0.50	Corridors, exitways
New Tork & New Jersey Fort Autionity	0.40	General areas
NFPA 130 (2020 Edition)	0.50	Rail Cars

Many Building Codes and/or authorities having jurisdiction may also refer to the following categories:

Class I	Class II	Test Result
0.45 W/cm ² or greater	0.22 W/cm ² to 0.44 W/cm ²	Class II



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6.0 SAMPLE PREPARATION

The rubber tile material was tested in the free-lay configuration (no adhesive or substrate). Each specimen was conditioned at a temperature of $23 \pm 3^{\circ}$ C and a relative humidity of $50 \pm 5\%$ for at least 48 hours prior to testing.

7.0 SUMMARY OF TEST RESULTS

SAMPLE: "SBR RUBBER TILE"

Average Critical Radiant Flux (W/cm ²)	0.27
Standard Deviation	0.057
Coefficient of Variation	21.5

8.0 INDIVIDUAL TEST RESULTS

ASTM E 648-19ae1

Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

	Test 1	Test 2	Test 3
Distance Burned (mm)	527	645	628
Criticial Radiant Flux (W/cm ²)	0.33	0.23	0.24

8.1 Observations

Smoldering was observed prior to the application of the pilot burner flame. Ignition occurred after application of the test flame. Charring behavior was observed. Post-test examination showed a loss of structure (crumbling) in the area affected by flaming.

9.0 CONCLUSIONS

With an average critical radiant flux of 0.27 W/cm², the flooring material identified in this report qualifies for use in commercial applications, as governed by the General Services Administration and Health, Education and Welfare in the United States. The flooring would be considered a Class II material by many authorities having jurisdiction.

Robert A. Carleton, Technician.

Ian Smith, Technical Manager.

Note: This report is related only to the sample identified and shall not be reproduced, except in full, without approval. It is covered under Element Materials Technology Canada Inc. Standard Terms and Conditions of Contract, which are accessible at <u>www.element.com</u>, or by calling 1-866-263-9268. Direct readings reported form the basis for acceptance or rejection (pass/fail) and do not take into account or incorporate uncertainty



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Report of Analysis

Date of Sample(s) Received : Date of Job Started : Sample Number(s) :	10.01.2022 10.01.2022 14885969		Report No : Date of Job Completed : Report Date :	MUM/000085A/2022 31.01.2022 31.01.2022
M/s. Symphony Environmental 6 Elstree Gate, Elstree Way, Borehamwood, Herts, WD6, 1JD, UK	Ltd			
For the Attention of		:	Mr. James White	
Sample(s) received from		:	Symphony Environmental Lte	d
Sample(s) submitted as		:	Rubber Tile With 0.6% 9701 Manufacturer: Al Khaleej Pol) ymers
Description(s) on Label(s)		:	As Attached	
Seals on Sample(s)		:	-	

The above sample(s) was/were examined as detailed below and the following results obtained:

Please refer attached sheet for analytical results.

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IIPL/17025/QF/7.8/01	Issue No.: 01	Amend No.: 00
	Issue Date.: 16.12.2019	Amend Date.: 00.00.0000



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Date of Sample(s) Received :	10.01.2022
Date of Job Started :	10.01.2022
Sample Number(s) :	14885969

Report No : Date of Job Completed : 31.01.2022 Report Date :

MUM/000085A/2022 31.01.2022

Sample Description: 1) 15897/1765 (113/A) - Rubber Tile with 0.6% 97010 2) 15897/1766 (113/B) - Rubber Tile Control

METHOD: Evaluation of Antifungal Activity by ASTM E 3152 -18

Experimental Conditions: Media used: Nutrient Salt Agar Temperature: 29 + 1°C Duration of Exposure: 14 Days Dates of Inoculum preparation: 10/01/2022 Culture used: 1) Aspergillus niger ATCC 16404 2) Chaetomium globosum ATCC 6205

Observation:

Visual Assessment Report

Sample Identification/ Description	Duration of the Test	
	7 days	14 days
15897/1766 (113/B) Control	Not Fungal Resistant	Not Fungal Resistant
15897/1765 (113/A)	Fungal Resistant	Fungal Resistant

Observation for Visible Effects:

Rating		
Fungal Resistant		
Moderately fungal Resistant		
Not fungal Resistant		

Interpretation:

Sample labeled as 15897/1765(113/A) Rubber tile with 0.6% 97010 is Fungal Resistant at the end of 14 days of incubation when tested as per ASTM E 3152 test method.

End of Report

Authorized Signatory

Ushadevi Yadav **Microbiologist**

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IIPL/17025/QF/7.8/01	Issue No.: 01	Amend No.: 00
	Issue Date.: 16.12.2019	Amend Date.: 00.00.0000